

Background

Parma Tube Corporation was founded in 1964. We have a 60,000 sq. ft. plant located in Sturgis, MI.

We specialize in brazing, flaring, and bending of tube assemblies. Among our customers are some of the world's largest manufacturers of diesel engines, construction and agricultural equipment, air compressors, and other industrial equipment. A wide variety of equipment and flexible work centers allow us to make over 70,000 shipments per year.

Quality Assurance

Parma Tube Corporation is ISO/TS 16949 certified. In addition to the ISO/TS 16949 certification and deployment of the 6 Sigma methodologies, we have been quality certified by Fortune 500 companies and defense contractors.

SQEP Certification

Since 2008, Parma Tube Corporation has held SQEP Supplier Certification from Caterpillar Inc. The SQEP (Supplier Quality Excellence Process) program places emphasis on meeting monthly performance targets such as PPM defects, on-time delivery percent, and percent dollars rejected. Certified suppliers must report monthly performance results and pass an annual re-certification audit to maintain the certification.

We are the first tube supplier out of 250 worldwide Cat tube suppliers to achieve Bronze, Silver, and Gold certification and are Cat's only Gold certified supplier. All of our customers benefit from the continuous improvements and process efficiencies that are gained as a result of the SQEP program.



Capabilities

- Diameters fabricated from .250" through 2.50" O.D.
- Parts can be provided with a powder coat, zinc plate, or anodized finish
- CNC bending for high-speed production and repeatability
- Non-contact inspection equipment to ensure that blueprint dimensions are met consistently
- Power and manual fixture bending
- 8 tank immersion cleaning system to remove oil, rust, and contamination from I.D. and O.D. of tube
- 5 tank ultrasonic cleaning system to meet stringent cleaning specifications
- Flaring, beading, mitering, and end forming
- Brazing & Welding – automated, induction, hand torch, mig weld
- Full EDI Capabilities

Materials

- Low-Carbon Steel
- Stainless Steel
- Aluminum
- Copper

Industries Served

- Diesel Engine
- Construction Equipment
- Agricultural Equipment
- Industrial Equipment
- Air Compressors

Parma Tube Corporation

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